

# B(C)-8 for imc CRONOSflex (CRFX/B(C)-8)

## 8-channel bridge amplifier for multi-channel, dynamic strain gauge applications

The B(C)-8 is a DC bridge amplifier with 8 differential analog inputs of higher bandwidths allowing the measurement of:

- Voltage and current (20 mA)
- Stain gauges, bridge sensors
- IEPE/ICP sensors (with optional DSUB plug)

For powering external sensors or bridge measurements, a software selectable sensor supply is integrated.

### Highlights

- Very high signal bandwidth of up to 48 kHz
- Software selectable quarter-bridge completion between 120 and 350  $\boldsymbol{\Omega}$
- Graphical configuration wizard to set strain gauge bridges
- Supports imc Plug & Measure (Transducer Electronic Data Sheets)
- Also available with compact, high-density DSUB terminal connections (variant "C")

#### **Typical applications**

• strain gauge, load cells, pressure sensors and universal voltage measurements with higher bandwidths

### imc CRONOSflex - Frameless expansion, flexible modularity

The imc Click Mechanism and extruded aluminum case provide a firm mechanical and electrical connection. As a result, no mainframe or rack is needed.

An imc CRONOS*flex* system uses EtherCAT as an "internal" system bus for connecting various modules to the main base unit (CRFX-400 / CRFX-2000G). With the system bus, all imc CRONOS*flex* modules are guaranteed to be synchronized with each other. This allows various modules to be either connected in one central block or connected via standard network cable in a spatially distributed system.

Alternatively, connection can be made by means of standard Ethernet cables (RJ45, CAT5), thus creating a spatially distributed system.



imc Click Mechanism



CRFX distributed system

### **Overview of available variants**

Standard version		ET-version *	
Order Code:	article no.	article no.	remarks
CRFX/B-8	11900023	11910013	with DSUB-15 sockets
CRFX/BC-8	11900024	11910014	with DSUB-26-HD (high density) sockets
CRFX/B-8-L	11900xxx	11910088	with LEMO sockets

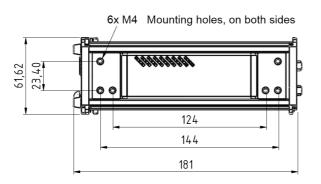
\* ET: Version for an extended temperature range



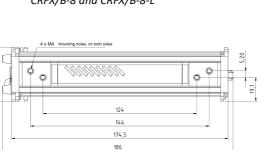
CRFX/B-8 (Fig. similar)

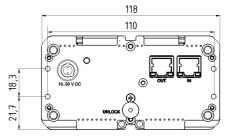


### Mechanical drawings with dimensions

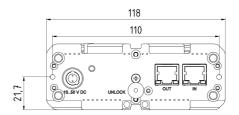


CRFX/B-8 and CRFX/B-8-L





rear view of the B-8 and B-8-L



rear view of the BC-8

#### Module power supply options

- Direct connection (LEMO.EGE.1B.302 power socket)
- Adjacent module (module connector / imc Click Mechanism)

CRFX/BC-8

• EtherCAT network cable: Power over EtherCAT (PoEC)

For further details refer to the power options documentation.

#### **Included** accessories

DSUB-15 plug for B-8 DSUB variant				
ACC/DSUBM-B2	DSUB-15 plug with screw terminals for 2-channel measurement of strain gauges, bridges and voltage 13500170			
DSUB-26-HD plug for BC-8				
ACC/DSUBM-HD-B4	DSUB-26 plug with screw terminals for 4-channel measurement of strain 13500197 gauges, bridges and voltage			
Miscellaneous				
Calibration certificate with test equipment verification as per DIN EN ISO 9001 (manufacturer's calibration certificate, PDF)				
Getting started witch imc CRONOS <i>flex</i> (one copy per delivery)				

#### **Optional accessories**

#### DSUB-15 plug

D30B-13 hing		
ACC/DSUBM-TEDS-B2	Version mit TEDS Unterstützung, gemäß IEEE 1451.4 für eine Nutzung mit imc Plug & Measure	13500191
	Inc Plug & Measure	



DSUB-15 plug				
ACC/DSUBM-12	DSUB-15 plug with screw terminals for 2-channel current measurement of up to 50 mA (50 $\Omega$ shunt, scaling factor: 0.02A/V)			
ACC/DSUBM-TEDS-I2	version with TEDS support, according to IEEE 1451.4 for use with imc Plug & Measure	13500193		
ACC/DSUBM-ICP2I-BNC-S	DSUB-15 plug for 2 IEPE/ICP sensors, BNC connection, isolated, <b>slow</b>	13500293		
ACC/DSUBM-ICP2I-BNC-F	DSUB-15 plug for 2 IEPE/ICP sensors, BNC connection, isolated, fast	13500294		
High-Density (HD) plug				
ACC/DSUBM-HD-I4	DSUB-26-HD plug with screw terminals for 4-channel current measurement of up to 50 mA (shunt 50 $\Omega$ , scaling factor 0.02 A/V)	13500195		
AC/DC power adaptor 11	0-230 VAC 50-60 Hz (with appropriate LEMO.1B.302 plug)	article no.		
48 V DC / 150 W	ACC/AC-ADAP-48-150-1B	13500148		
24 V DC / 60 W	CRPL/AC-ADAPTER-60W-1B	10800066		
Power plugs				
ACC/POWER-PLUG-5	Power plug for DC supply LEMO.FGE.1B.302 plug (male, E-coded: 2 coding keys)	13500150		
CRFX/MODUL-PP-90	Power plug for DC supply 90° angular LEMO.FHE.1B.302 plug (male, E-coded: 2 coding keys)	11900074		
Supply module (Power Ha	andle)	article no		
CRFX/HANDLE-POWER-L	Handle with system power supply 50 V 100 W, without UPS			
CRFX/HANDLE-UPS-L	Handle with system power supply150 V 100 W, UPS with lead-gel battery1			
CRFX/HANDLE-LI-IO-L	Handle with system power supply 50 V 100 W, UPS with Li-Ion battery	11900010		
Passive-Handle				
CRFX/HANDLE-L	standard unpowered left handle	11900008		
CRFX/HANDLE-R	standard unpowered right handle			
Mounting bracket for inc	reased stability (recommended for lifetime and robustness)			
CRFX/BRACKET-CON				
Mounting brackets for fix	red installations			
CRFX/BRACKET-90	mounting bracket 90°	11900068		
CRFX/BRACKET-180	mounting bracket 180°	11900069		
CRFX/BRACKET-BACK	rear panel mounting element	11900070		
CRFX/RACK	19" RACK for imc CRONOS <i>flex</i> Modules			
CRFX/BRACKET-RACK	mounting element in the RACK	11900072		
Miscellaneous				
CRFX/CAL-P Calibration report set for each device	Report set with manufacturer's calibration certificate and individual readings, as well as list of test equipment used (PDF). Meets requirements of ISO 17025	11900051		



# **Technical Specs - CRFX/B(C)-8**

Channels, measurement modes, terminal connection					
Parameter	Value	Remarks			
Inputs	8				
Measurement modes	voltage measurement				
DSUB-15	current measurement	shunt-plug ACC/DSUBM-I2(-IP65) or single end (internal shunt)			
	bridge sensor strain gauges	full, half, quarter bridge			
	current-fed sensors (IEPE/ICP)	with DSUB-15 expansion plug: e.g. ACC/DSUBM-ICP2I-BNC-S/-F, isolated			
Measurement modes	voltage measurement				
DSUB-26-HD	current measurement	ACC/DSUBM-HD-I4 shunt-plug or Single-ended (internal shunt)			
	bridge sensor				
	strain gauges	full, half, quarter bridge			
Measurement modes	voltage measurement				
LEMO	bridge sensor				
	strain gauges	full, half, quarter bridge			
	current measurement	Single-ended (internal shunt)			
Terminal connection DSUB-15 DSUB-26-HD LEMO	4x DSUB-15 2x DSUB-26-HD 8x LEMO.1B.307	2 channels per plug 4 channels per plug 1 channel per plug			
Sampling rate, Bandwidth,	Filter, TEDS				
Parameter	Value	Remarks			
Sampling rate	≤100 kHz	per channel, max system throughput of all module channels: 800 kHz including monitor channels			
Bandwidth	0 Hz to 48 kHz	-3 dB			
Filter (digital) cut-off frequency characteristic order	10 Hz to 20 kHz	Butterworth, Bessel (digital) low pass or high pass filter 8th order band pass, LP 4th and HP 4th order Anti-aliasing filter: Cauer 8.order with $f_{cutoff} = 0.4 f_{s}$			
Resolution	16 Bit 24 Bit	output format is selectable for each channel individually: a) 16 Bit Integer b) 32 Bit Float (24 Bit Mantissa)			
TEDS only with B-8	conforming IEEE 1451.4	esp. with ACC/DSUBM-TEDS-xx (DS2433)			

Characteristic curve

linearization

Class II MMI

user defined

(max. 1023 supporting points)

supports also: DS2431 (typ. IEPE/ICP sensor)

# B(C)-8 for imc CRONOSflex (CRFX/B(C)-8)

**Technical Data Sheet** 



General				
Parameter	Value typ.	min. / max.	Remarks	
Overvoltage protection		±40 V	permanent	
Input coupling	C	DC		
Input configuration	differ	ential		
Input impedance	20 MΩ	±1%		
Auxiliary supply			only with DSUB-15 variant for IEPE/ICP expansion plug	
voltage	+5 V	±5%	independent of integrated	
available current	0.26 A	0.2 A	sensor supply, short-circuit protected	
internal resistance	1.0 Ω	<1.2 Ω	power per DSUB-plug	

### Voltage measurement

Parameter	Value typ. min. / max. F		Remarks
Input range	±10 V, ±5 V, ±2.5	5 V, ±1 V ±5 mV	
Gain error	0.02%	0.05%	of the measured value, at 25°C
Gain drift	10 ppm/K·⊿T <sub>a</sub>	30 ppm/K∙⊿T <sub>a</sub>	$\Delta T_a =  T_a - 25^{\circ}C $ ; ambient temperature $T_a$
Offset error			of the input range at 25°C
	0.02%	≤0.05%	range >±50 mV
		≤0.06%	range ≤±50 mV
		≤0.15%	range ≤±10 mV
Offset drift	±0.7 μV/K·⊿T <sub>a</sub>	±6 μV/K·⊿T <sub>a</sub>	range ±10 V to ±0.25 V
	±0.1 $\mu$ V/K· $\varDelta$ T <sub>a</sub>	±1.1 μV/K·⊿T <sub>a</sub>	range ≤±0.1 V
			$\Delta T_a =  T_a - 25^{\circ}C $ ; ambient temperature $T_a$
Nonlinearity	10 ppm	50 ppm	
CMRR (common mode rejection			DC and f≤60 Hz
ratio)	110 dB	>90 dB	range ±10 V to ±50 mV
	138 dB	>132 dB	range ±25 mV to ±5 mV
Noise	0.6 μV <sub>RMS</sub>	1.0 μV <sub>RMS</sub>	bandwidth 0.1 Hz to 1 kHz
(RTI)	$0.14 \ \mu V_{RMS}$	0.26 μV <sub>RMS</sub>	bandwidth 0.1 Hz to 10 Hz

Current measurement with shunt plug					
Parameter	Value typ. min. / max		Remarks		
Input range		, ±10 mA, ±5 mA, , ±1 mA			
Shunt impedance	50	Ω	external plug ACC/DSUBM-I2		
Over load protection		±60 mA	permanent		
Input configuration	diffe	rential			
Gain error	0.02%	0.06% 0.1%	of reading, at 25°C plus error of 50 Ω shunt		
Gain drift	15 ppm/K·∆T <sub>a</sub>	55 ppm/K·ΔT <sub>a</sub>	$\Delta T_a =  T_a - 25^{\circ}C $ ambient temperature $T_a$		
Offset error	0.02%	0.05%	of range, at 25°C		
Noise (current)	0.6 nA <sub>RMS</sub> 0.15 nA <sub>RMS</sub>	10 nA <sub>RMS</sub> 0.25 nA <sub>RMS</sub>	bandwidth 0.1 Hz to 1 kHz bandwidth 0.1 Hz to 10 Hz		



Current measurement with internal shunt				
Parameter	Value typ. min. / max		Remarks	
Input range		, ±10 mA, ±5 mA, , ±1 mA		
Shunt impedance	12	0 Ω	internal	
Over load protection		±60 mA	permanent	
Input configuration	Single	-ended	internal current backflow to -VB	
Gain error	0.02%	0.06%	of reading, at 25°C	
Gain drift	15 ppm/K·ΔT <sub>a</sub> 55 ppm/K·ΔT <sub>a</sub>		$\Delta T_a =  T_a - 25^{\circ}C $ ambient temperature $T_a$	
Offset error	0.02%	0.05%	of range, at 25°C	
Noise (current)	0.6 nA <sub>RMS</sub> 0.15 nA <sub>RMS</sub>	10 nA <sub>RMS</sub> 0.25 nA <sub>RMS</sub>	bandwidth 0.1 Hz to 1 kHz bandwidth 0.1 Hz to 10 Hz	

Bridge measurement				
Parameter	Value typ.	min. / max.	Remarks	
Mode	D	C		
Measurement modes	full-, half-, qı	uarter bridge	bridge supply ≤5 V with quarter bridge	
Input ranges	· · ·	′, ±500 mV/V, ±100 mV/V		
bridge supply: 10 V	±0.	5 mV/V		
bridge supply: 5 V	±1	mV/V		
bridge supply: 2.5 V	±2	mV/V	(as an option)	
bridge supply: 1 V	±5	mV/V	(as an option)	
Bridge excitation voltage	10 V 5 V	±0.5% ±0.5%	The actual value will be dynamically captured and compensated for in bridge mode.	
(as an option)	(2.5 V and 1 V)			
Min. bridge impedance		H full bridge I half bridge		
Max. bridge impedance	5	kΩ		
Internal quarter bridge completion	120 Ω	, 350 Ω	internal, switchable per software	
Input impedance	20 ΜΩ	±1 %	differential, full bridge	
Gain error	0.02%	0.05%	of reading	
Offset error	0.01%	0.02%	of input range after automatic bridge balancing	
automatic shunt calibration	0.5 mV/V	±0.2%	for 120 $\Omega$ and 350 $\Omega$	
Cable resistance for bridges	<(	5Ω	10 V excitation 120 $\Omega$	
(without return line)	<1	2 Ω	5 V excitation 120 $\Omega$	

# B(C)-8 for imc CRONOSflex (CRFX/B(C)-8)



Sensor supply					
Parameter	Value ty	Value typ. max.		max.	Remarks
Configuration options	5 se	lectab	le setti	ngs	The sensor supply module always has 5 selectable voltage settings.
					default selection: +5 V to +24 V
Output voltage	Voltage (+1 V) (+2.5 V) +5.0 V +10 V +12 V +15 V +24 V (±15 V)	Curr 580 580 580 300 250 200 120 190	mA mA mA mA mA mA	Power 0.6 W 1.5 W 2.9 W 3.0 W 3.0 W 3.0 W 2.9 W 3.0 W	<ul> <li>set jointly for all eight channels</li> <li>upon request, also 2.5 V and 1 V settings are</li> <li>available, for example by replacing the +12 V or</li> <li>+15 V setting. An arbitrary set of 5 setting can be</li> <li>chosen</li> <li>preferred selections:</li> <li>+24 V, +12 V, +10 V, +5.0 V, +2.5 V</li> <li>+15 V, +10 V, +5.0 V, +2.5 V, +1 V</li> <li>upon request, special order: +15 V can be</li> <li>replaced by ±15 V. This eliminates the internal</li> <li>current- and quarter bridge measurement.</li> </ul>
Block isolation		60 V			Isolation of the entire global sensor supply (for all 8 channels, reference ground: "-VB") as well as the internal electronics
Short-circuit protection	unl	limited	durati	on	to output voltage reference ground: "-VB"
Accuracy of output voltage					at terminals, no load
	<0.25 %	)		0.5 %	at 25 °C
				0.9 %	over entire temperature range
				1.5 %	plus with optional bipolar output voltage
Compensation of cable resistances	SEN	3-line control: SENSE line as refeed (-VB: supply ground)			calculated compensation with bridges
Max. capacitive load		>400 >100 >300	10 μF		2.5 V to 10 V 12 V, 15 V 24 V



Block isolation					
Parameter	Value	Remarks			
Block isolation	60 V	all internal electronics isolated from the housing (CHASSIS, PE)			
Isolation impedance	500 kΩ    1 nF				
Internal reference ground	-VB, GND, TEDS_GND	all channels with one common, galvanically connected reference ground			
External reference ground	CHASSIS, metal housing	internal electronics as an entity, galvanically isolated from housing			

Block isolation for improved suppression of ground loops and related interference. Does not constitute channel-wise individual isolation. Not rated nor intended for safety of equipment and personnel.

Devices or modules purchased before ca. 2012 do not feature block isolation.

Power supply				
Parameter	Value	Remarks		
Input supply voltage	10 V to 50 V DC			
Power consumption	10 W	10 to 50 V DC		
		incl. 120 $\Omega$ 5 V load to all channels		
Isolation	60 V	nominal isolation specification of the supply input		
Power-over EtherCAT (PoEC)	42 V to 50 V DC	supply via EtherCAT network cable		

Terminal connections of the module				
Parameter	Value	Remarks		
EtherCAT connection	2x RJ45	system bus for expanded imc CRONOS <i>flex</i> components		
Input supply plug (female)	LEMO.EGE.1B.302	multicoded 2 notches, for optional individually power supply		
Module connector	2x 20 pin	direct connection of modules (click) supply and system bus		

Pass through power limits			
Directly connected (clicked) imc CRONOS <i>flex</i> Modules	3.1 A (maximum current)		
	Equivalent power with chosen DC power input:		
	<ul> <li>149 W @ 48 V DC (e.g. AC/DC line adaptor)</li> </ul>		
	<ul> <li>37 W @ 12 V DC (typical vehicle supplied DC input)</li> </ul>		
Power over EtherCAT (PoEC)			
for remote imc CRONOS <i>flex</i>	350 mA (maximum current corresponding IEEE 802.3)		
Modules	Equivalent power with chosen DC power input:		
	<ul> <li>17.5 W @ 50 V DC (e.g. Power Handle)</li> </ul>		
	<ul> <li>16.8 W @ 48 V DC (e.g. AC/DC line adaptor)</li> </ul>		
	<ul> <li>14.7 W @ 42 V DC (minimum voltage for PoEC)</li> </ul>		
	Note: minimum system power of 42 V DC required for PoEC		

# B(C)-8 for imc CRONOSflex (CRFX/B(C)-8)



Operating conditions				
Parameter	Value	Remarks		
Operating environment	dry, non corrosive environment within specified operating temperature range			
Rel. humidity	80% up to 31°C, above 31°C: linear declining to50%	according IEC 61010-1		
Ingress protection rating	IP20			
Pollution degree	2			
Operating temperature (standard)	-10°C to +55°C	without condensation		
Operating temperature (extended: "-ET" version)	-40°C to +85°C	condensation temporarily allowed		
Shock- and vibration resistance	IEC 61373, IEC 60068-2-27 IEC 60062-2-64 category 1, class A and B			
	MIL-STD-810 Rail Cargo Vibration Exposure U.S. Highway Truck Vibration Exposure			
Extended shock- and vibration resistance	upon request	specific tests or certifications upon request		
Dimensions	62 x 118 x 186 mm (DSUB-26 variant: 43.3 mm width)	WxHxD		
Weight	ca. 878 g (DSUB-26 variant: ca. 815 g)			